



Dart Aerospace Ltd.
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Tel (613) 632-5200

D205-564-011
Job Sheet 175820



Part No: D205-564-011

Job Qty: 3 ea

Part Name: Bell Medium Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV I SHEET 27 IPP F 00.01.20 Changed pick list, MPP 2019, CHG006 EC IPP Rev:G 06-08-28 As per Rev E JLM IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC IPP Rev:I 08-10-01 New Manufacturing Method JLM Verf By:EC IPP REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/13/18	4/13/18	0.00	0.00	Start Up Stores/Pkg-1		APR 12 2018
110	Packaging	3 pcs	4/13/18	4/13/18	0.00	0.00	Packaging1-2		MAY 23 2018
120	QC	3 pcs	4/13/18	4/13/18	0.00	0.00	QC4		MAY 23 2018
125	DC	3 pcs	4/13/18	4/13/18	0.00	0.00	DC		JRB smb
130	Packaging	3 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-1		JRB smb FG015
140	QC21-FG	3 Ea	4/13/18	4/13/18	0.00	0.00	QC21		MAY 24 2018

Part Op 125 - Photocopy blue file and type labels per PPP D205-564-011 CHG009

Descriptions: 130 - Identify and pack for shipping as per PPP D205-564-011 LOCATION: FG015

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	60 Ea (20 ea)	90-Start up Operation	5057424
D2274	Radius Block	60 Ea (20 ea)	90-Start up Operation	5054501
D2521	Individual Bearpaw	6 Ea (2 ea)	90-Start up Operation	5043303
D2529	Washer	60 Ea (20 ea)	90-Start up Operation	5019348
D3544-041	Clamp	12 Ea (4 ea)	90-Start up Operation	51561999x
D4060-1	Ski Clamp, Top	24 Ea (8 ea)	90-Start up Operation	5156419x9
D4061-1	Ski Cushion	24 Ea (8 ea)	90-Start up Operation	5153230
MS21042L4	Nut	60 Ea (20 ea)	90-Start up Operation	5045901
NAS1149D0463J	Washer	60 Ea (20 ea)	90-Start up Operation	5045845



Container No: S073774



Part: D205-564-011

Job No: 175820

Serial No/Batch: S073774

Revision:
Inspector:

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Date: 05/23/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	60	487	0
	D2274	60	248	0
	D2521	6	7	0
	D2529	60	2,434	0
	D3544-041	12	9	0
	D4060-1	24	33	0
	D4061-1	24	354	0
	MS21042L4	60	3,443	0
	NAS1149D0463J	60	5,223	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LISTS

Note: Additional fasteners may be included depending on the configuration being installed.

5.1 Parts List Bearpaw Installation

(For Skidtubes equipped with Standard Wearplates)

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	36	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	SKI FWD SECTION
	2	2	D3795-3	SKI MID SECTION
	2	2	D3796-041	FWD WEARPLATE
	2	2	D3796-043	AFT WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	NAS1149D0463J	WASHERS (OR AN960JD416)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

5.2 Parts List Bearpaw Installation

(For Skidtubes equipped with Standard and Training Wearplates)

Qty -111	Part Number	Description
X	D205-564-111	BEARPAW INSTALLATION
20	D2274	RADIUS BLOCK
20	D2529	WASHER
4	D3544-041	CLAMP
6	D4060-7	CLAMP
2	D4060-9	AFT BEARPAW CLAMP
8	D4061-1	CUSHION
2	D5423-1	BEARPAW
16	AN4-20A	BOLT
20	AN4-22A	BOLT
20	NAS1149D0463J	WASHERS (OR AN960JD416)
20	MS21042L4	NUT (OR MS21042-4)